



West End Precision Ltd

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CAPACITY LIST

C.N.C. SLIDING HEAD. (Citizen, Nomura, Tsugami, Star) DRIVEN TOOLS. ALL WITH MAGAZINE BAR LOADERS – IEMCA 8 axis machining up to 32mm Diameter Bar Capacity	12 MACHINES
C.N.C. TWIN SPINDLE LATHES. (Nakamura, Doosan, Takisawa, Index, Mazak) DRIVEN TOOLS, C AXIS & Y AXIS AND MAGAZINE BARLOADERS 75mm Diameter Bar Capacity, 8 Axis machining up to 350mm dia x 900mm long.	12 MACHINES
CONVENTIONAL C.N.C. TURNING (Mazak, Ikegai, Hitachi Seiki) 2 OFF DRIVEN TOOLS ALL WITH MAGAZINE BAR LOADER –IEMCA Up to 65mm bar capacity.	12 MACHINES
WICKMAN MULTI-SPINDLE BAR AUTOS 5/8", 1" and 1-3/4" Diameter Bar Capacity.	25 MACHINES
CNC HORIZONTAL MILLING (Mazak) TWIN PALLET AND 6 PALLET MACHINING CENTRES 80 TOOLS. C AXIS. Work piece capacity up to 1000mm x 950mm x 750mm	2 MACHINES
C.N.C. VERTICAL MILLING (Bridgeport, Howa, Fanuc Robodrill) MULTI TOOL 4 AXIS machines. Work piece capacity up to 500 x 340 x 400mm	5 MACHINES
CENTRELESS GRINDERS (Wickman Scrivener and Cincinnati) Up to 2 _" diameter capacity.	4 MACHINES
GEAR CUTTING SYKES 150, 160 CHURCHILL RH8 AND MAXICUT Up to 175mm diameter with 4DP or 6.3 Module max.	9 MACHINES
PROFILATORS (Wera) Vertical or Horizontal Heads and Profile copying attachments	2 MACHINES
TOOLROOM Wickman O.P.G., (Cincinnati, Jones & Shipman, Barber Coleman, Christen.) AutoCAD tool drawing and library.	9 MACHINES
INSPECTION DEPT. Roundness:- Federal Formscan Surface finish:- Taylor Hobson Surtronic, Handysurf E30A and Mitutoyo SJ400. Coordinate Measuring Machine:- Aberlink CNC. Gear Testing:- Hommelwerke Gear Tester. Projectors:- Mondo Optima, Baty R14 with Quadra-Chek and Mitutoyo. Plating Thickness:- Fischer Dual Scope. Hardness checking:- CV. Instruments. General Equipment:- Comprehensive range of standard measuring equipment including, Micrometers, thread gauging, plug gauges and air gauging, etc. Calibration:- Bespoke well established calibration software.	